





**BROEN** is part of the stock listed company Aalberts N.V. Since the inception in 1975, Aalberts is where technology matters and real progress can be made - humanly, financially and environmentally. At Aalberts, we create mission-critical technologies for ground-breaking industries and everyday life. Technologies that enhance our clients' businesses and keep our planet in good shape.

# **WHO WE ARE**

# Large and small, high or low pressure, BROEN always has the valve you need.

Founded in 1948 by Denmark's Poul **BROEN**, **BROEN** today is a global valve manufacturing group of companies. For more than 70 years, **BROEN** has been the leader in the development and production of valve technology for water, air and gas. Our goal is to build long-lasting and trust-based partnerships with our valued Customers, through the local presence of our companies and our capillary sales and service network.

**BROEN** employs more than 600 employees in five manufacturing facilities worldwide, producing more than three million valves per year.

ISO 9001 certified since 2001, **BROEN** is committed to ensuring our Customers receive high-quality products that exceed expectations.

#### The BROEN BALLOMAX Valves



Floating ball valves



Trunnion and API-6D monogrammed ball valves



Polyethylene (PE) valves

**BROEN** has a strong focus on innovation, continuously improving our product range to offer state-of-the-art solutions and technologies, including BROEN BALLOMAX®, the industries' best ball valves for natural gas service.



## FLOATING BALL VALVES

## BROEN BALLOMAX\*, floating ball valves are designed specifically for natural gas distribution systems.

**BROEN** BALLOMAX° floating ball valves are the best choice when it comes to steel ball valves for natural gas distribution systems.

All our floating ball valves feature an all-welded body with no potential leak path. Our valves are long lasting and maintenance-free.

**BROEN** offers virtually endless configurations and customizations to meet all your needs:

- Pressure rating (MOP): 285 PSI, 500 PSI, 740 PSI
- Port size: Regular and Full port
- Ball type: Concave and Straight
- End connections: any option. Weld ends are A106 Gr. B. Flanges are ANSI B16.5 A105 Gr. B.
- Operators: all operators available. Valve actuators and gear operators are also available.

Standard ball and stem are stainless steel.

Maximum safety is granted by the anti-blow out stem design. Moreover, all valves are equipped with "safety grounded stem" that removes any risk of static build up and resulting arc.

The sealing is granted by carbon filled PTFE seats for zero-leakage. To prevent stem leaks all valves are supplied with a redundant stem sealing system.

Each valve features a unique serial number permanently stamped on the nameplate, allowing for full traceability.

Valves can accommodate a standard barrel lock or standard pad locks.

All valves are hydrostatically tested per API-6D: shell test and seat test. Additional low-pressure air test is performed to ensure tight sealing performance. Other tests available at Customer's request. Test certificates are available for each valve.

Valves are equipped with POWERSTOPS™ preventing valve over-torque.

Valves 2" to 8" are tested per API 641 for fugitive emissions.

#### THREE DIFFERENT STYLES:

- **Pipeline style:** the **BROEN** best-seller with endless configurations to fit most requirements.
- **Premium style:** high-end valve made with extra-strong forged components. Short-pattern design is ideal for metering and regulating stations.
- **Utility style:** Cost-effective short pattern flanged end ball valve. Ideal to replace plug and iron body valves.

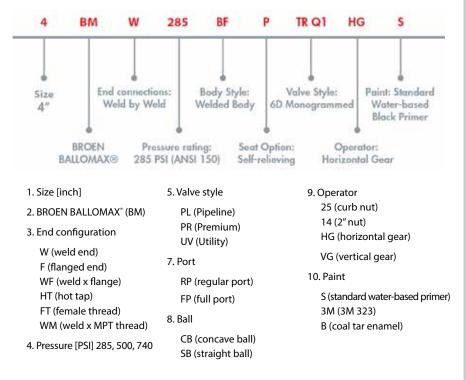
Valve modifications available at our shop in Houston, Texas include:

- Specialty coatings
- Stem extensions
- Valves with special length and extended pups
- Valves with gears, actuators, limit switches, etc.

Please contact us for any valve needs you may have.

# State-of-the-art ball valves for natural gas distribution

# **CATALOG NUMBERING SYSTEM**





**PIPELINE** 

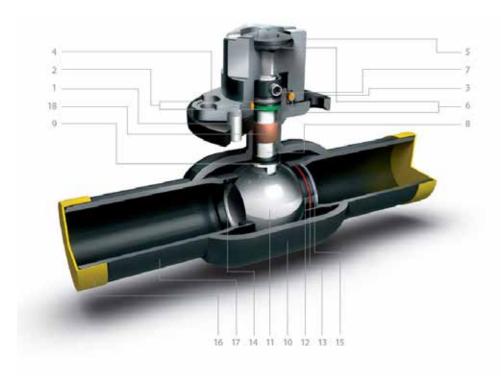


**PREMIUM** 



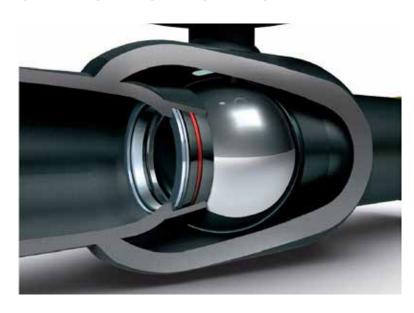
UTILITY

## COMPONENTS AND MATERIALS



- 1. Powerstop (heat treated steel)
- 2. Stem seals (Viton Buna N and NBR)
- 3. Lock wing flange
- 4. Stainless steel stamped label
- 5. 2" square nut w/lock wing
- 6. Weather seal (Buna N gasket)
- 7. Steel travel stop pin
- 8. Stainless steel stem
- 9. Body stem friction washer
- 10. Carbon steel pipe body
- 11. Stainless steel ball
- 12. Seat ring (Teflon/PTFE)
- 13. Seat o-ring (Buna No-rings)
- 14. Seat support ring
- 15. Stainless steel Belleville spring
- 16. Protective end cap
- 17. Carbon steel (A 106 Gr. B) end connections
- 18. Stem bearing (zinc coated)

# **SEAT SPECIFICATION**



#### **SEAT QUALITY FEATURES**

- Does not absorb water and does not expand
- Chemical resistant
- High friction characteristics
- Good temperature stability
- Tested and approved up to 482°F

#### **SEAT SPECIFICATION**

The base material: PTFE powder

Type of material: G453

Particle size: 60 micron part
Size of filler: 40 micron
Type of filler: Carbon

Mix: PTFE +20% carbon

tolerance of content: ±5%



# The BROEN best-seller with endless configurations to fit most requirements

Fully welded, carbon steel, regular port floating ball valves, designed specifically for natural gas.

Manufactured from the same pipe material as your pipeline, they can be used in below ground or above ground applications.

## These valves feature:

- Stainless steel balls and stem standard
- Quarter-turn operations
- Locking plate with POWERSTOPS™ 600 ft/lbs
- Seats of 25% carbonized PTFE (Teflon™) (G-453) rated to -20°F
- Zinc coated stem bearings
- Tested per API-6D requirements
- Serial numbered for full traceability







# PIPELINE REGULAR PORT

	WELD X WELD – 285 PSI – ANSI 150						
Size	Catalog number	Port	Length	Wall	Weight		
3/4" (1)	3/4BMW285PLRPSB25S	0.59	9.02	0.113	3		
3/4"	3/4BMW285PLRPSB14S	0.59	9.02	0.113	5		
1"(1)	1BMW285PLRPSB25S	0.79	9.06	0.133	4		
1″	1BMW285PLRPSB14S	0.79	9.06	0.133	6		
1-1/4"	5/4BMW285PLRPSB14S	1.00	10.24	0.140	7		
2"	2BMW285PLRPCB14S	1.54	11.81	0.154	10		
3″	3BMW285PLRPCB14S	2.48	14.60	0.216	18		
4"	4BMW285PLRPCB14S	3.07	15.35	0.237	25		
6"	6BMW285PLRPCB14S	4.90	15.35	0.280	56		
8" <sup>(2)</sup>	8BMW285PLRPCB14S	5.75	15.35	0.322	131		
8" <sup>(3)</sup>	8BMW285PLRPCBHGS	5.75	15.35	0.322	161		

	WELD X FLANGE – 285 PSI – ANSI 150								
	Size	Catalog number	Port	Length	Wall	Weight			
	2"	2BMWF285PLRPCB14S	1.54	9.50	0.154	16			
K	3"	3BMWF285PLRPCB14S	2.48	12.20	0.216	26			
	4"	4BMWF285PLRPCB14S	3.07	13.11	0.237	35			
	6"	6BMWF285PLRPCB14S	4.90	13.68	0.280	77			
	8"(2)	8BMWF285PLRPCB14S	5.75	15.90	0.322	140			
-	8"(3)	8BMWF285PLRPCBHGS	5.75	15.90	0.322	170			

	FLANGE X FLANGE – 285 PSI – ANSI 150							
Size	Catalog number	Port	Length	ANSI	Weight			
2"	2BMF285PLRPCB14S	1.54	7.00	150	18			
3"	3BMF285PLRPCB14S	2.48	8.00	150	31			
4"	4BMF285PLRPCB14S	3.07	9.00	150	43			
6"	6BMF285PLRPCB14S	4.90	10.50	150	81			
8"(2)	8BMF285PLRPCB14S	5.75	11.50	150	158			
8" (3)	8BMF285PLRPCBHGS	5.75	11.50	150	188			

Dimensions listed in inch and pound

	WELD X WELD – 740 PSI – ANSI 300							
Size	Catalog number	Port	Length	Wall	Weight			
3/4"	3/4BMW740PLRPSB25S	0.59	9.02	0.113	3			
3/4"	3/4BMW740PLRPSB14S	0.59	9.02	0.113	5			
1"	1BMW740PLRPSB25S	0.79	9.06	0.133	4			
1"	1BMW740PLRPSB14S	0.79	9.06	0.133	6			
1-1/4"	5/4BMW740PLRPSB14S	1.00	10.24	0.140	8			
2"	2BMW740PLRPCB14S	1.54	11.81	0.154	13			
3"	3BMW740PLRPCB14S	2.48	14.57	0.216	25			
4"	4BMW740PLRPCB14S	3.07	15.35	0.237	35			
6"	6BMW740PLRPCB14S	4.90	15.35	0.280	70			
8"(2)	8BMW740PLRPCB14S	5.75	15.40	0.322	131			
8"(3)	8BMW740PLRPCBHGS	5.75	15.40	0.322	161			

	WELD X FLANGE – 740 PSI – ANSI 300							
Size	Catalog number	Port	Length	Wall	Weight			
2"	2BMWF740PLRPCB14S	1.54	10.16	0.154	19			
3"	3BMWF740PLRPCB14S	2.48	12.85	0.216	38			
4"	4BMWF740PLRPCB14S	3.07	13.68	0.237	56			
6"	6BMWF740PLRPCB14S	4.90	15.61	0.280	104			
8"(2)	8BMWF740PLRPCB14S	5.75	15.90	0.322	189			
8"(3)	8BMWF740PLRPCBHGS	5.75	15.90	0.322	217			

	FLANGE X FLANGE – 740 PSI – ANSI 300						
Size	Catalog number	Port	Length	ANSI	Weight		
2"	2BMF740PLRPCB14S	1.54	8.50	300	25		
3"	3BMF740PLRPCB14S	2.48	11.13	300	50		
4"	4BMF740PLRPCB14S	3.07	12.00	300	75		
6"	6BMF740PLRPCB14S	4.90	15.87	300	139		
8"(2)	8BMF740PLRPCB14S	5.75	16.50	300	247		
8"(3)	8BMF740PLRPCBHGS	5.75	16.50	300	277		

<sup>(1)</sup> curb nut

<sup>(2)</sup> w/nut

<sup>&</sup>lt;sup>(3)</sup> Standard with horizontal gear operator



# PIPELINE FULL PORT STRAIGHT BALL

	<b>WELD X WELD – 285 PSI – ANSI 150</b>								
Size	Catalog number	Port	Length	Wall	Weight				
2"	2BMW285PLFPCB14S	1.93	11.81	0.154	13				
4"	4BMW285PLFPCB14S	3.86	15.35	0.237	35				
6"	6BMW285PLFPCB14S	5.75	15.88	0.280	110				

	WELD X FLANGE – 285 PSI – ANSI 150								
Size	Catalog number	Port	Length	Wall	Weight				
2"	2BMWF285PLFPCB14S	1.93	10.16	0.154	17				
4"	4BMWF285PLFPCB14S	3.86	13.10	0.237	44				
6"	6BMWF285PLFPCB14S	5.75	15.88	0.280	120				

	FLANGE X FLANGE – 285 PSI – ANSI 150							
Size	Catalog number	Port	Length	ANSI	Weight			
2"	2BMF285PLFPCB14S	1.93	8.50	150	22			
4"	4BMF285PLFPCB14S	3.86	12.00	150	57			
6"	6BMF285PLFPCB14S	5.75	15.88	150	130			

	WELD X WELD – 740 PSI – ANSI 300							
Size	Catalog number	Port	Length	Wall	Weight			
2"	2BMW740PLFPCB14S	1.93	11.81	0.154	13			
4"	4BMW740PLFPCB14S	3.86	15.35	0.237	35			
6"	6BMW740PLFPCB14S	5.75	15.88	0.280	110			

	WELD X FLANGE – 740 PSI – ANSI 300							
	Size	Catalog number	Port	Length	Wall	Weight		
	2"	2BMWF740PLFPCB14S	1.93	10.16	0.154	19		
	4"	4BMWF740PLFPCB14S	3.86	13.10	0.237	55		
	6"	6BMWF740PLFPCB14S	5.75	15.88	0.280	147		

FLANGE X FLANGE – 740 PSI – ANSI 300								
Size	Catalog number	Port	Length	ANSI	Weight			
2″	2BMF740PLFPCB14S	1.93	8.50	300	26			
4"	4BMF740PLFPCB14S	3.86	12.00	300	75			
6"	6BMF740PLFPCB14S	5.75	15.88	300	180			

WELD X WELD – 285 PSI – ANSI 150								
Size	Catalog number	Port	Length	Wall	Weight			
2"	2BMW285PLFPSB14S	1.93	11.81	0.154	14			
4"	4BMW285PLFPSB14S	3.86	15.35	0.237	37			
6"	6BMW285PLFPSB14S	5.75	15.88	0.280	117			

WELD X FLANGE – 285 PSI – ANSI 150							
Size	Catalog number	Port	Length	Wall	Weight		
2"	2BMWF285PLFPSB14S	1.93	10.16	0.154	19		
4"	4BMWF285PLFPSB14S	3.86	13.1	0.237	47		
6"	6BMWF285PLFPSB14S	5.75	15.88	0.280	130		

FLANGE X FLANGE – 285 PSI – ANSI 150							
Size	Catalog number	Port	Length	ANSI	Weight		
2"	2BMF285PLFPSB14S	1.93	8.50	150	24		
4"	4BMF285PLFPSB14S	3.86	12.00	150	62		
6"	6BMF285PLFPSB14S	5.75	15.88	150	150		

WELD X WELD – 740 PSI – ANSI 300								
Size	Catalog number	Port	Length	Wall	Weight			
2″	2BMW740PLFPSB14S	1.93	11.81	0.154	14			
4"	4BMW740PLFPSB14S	3.86	15.35	0.237	37			
6"	6BMW740PLFPSB14S	5.75	15.88	0.280	117			

	WELD X FLANGE – 740 PSI – ANSI 300							
Size	Catalog number	Port	Length	Wall	Weight			
2"	2BMWF740PLFPSB14S	1.93	10.16	0.154	21			
4"	4BMWF740PLFPSB14S	3.86	13.10	0.237	58			
6"	6BMWF740PLFPSB14S	5.75	15.88	0.280	155			

FLANGE X FLANGE – 740 PSI – ANSI 300							
Size	Catalog number	Port	Length	ANSI	Weight		
2″	2BMF740PLFPSB14S	1.93	8.50	300	28		
4"	4BMF740PLFPSB14S	3.86	12.00	300	79		
6"	6BMF740PLFPSB14S	5.75	15.88	300	192		

Dimensions listed in inch and pound

# PIPELINE FEMALE THREADED END

# **PIPELINE**

## **WELD BY MALE THREADED END**

#### FOR FLANGE MACHINING



Valve with curb nut



Valve with 2" operating nut

FEMALE THREADED END – 285 PSI – ANSI 150								
Size	Catalog number	Port	Length	МАОР	Weight			
2"	2BMFT285PLRPCB14S	1.57	6.50	285	11			
3″	3BMFT285PLRPCB14S	2.48	8.13	285	18			
4"	4BMFT285PLRPCB14S	3.10	9.37	285	29			

	FEMALE THREADED END - 500 PSI								
Size	Catalog number	Port	Length	МАОР	Weight				
2"	2BMFT500PLRPCB14S	1.57	6.50	500	11				
3"	3BMFT500PLRPCB14S	2.48	8.13	500	17				
4"	4BMFT500PLRPCB14S	3.10	9.37	500	29				

FEMALE THREADED END – 740 PSI – ANSI 300								
Size	Catalog number	Port	Length	МАОР	Weight			
2″	2BMFT740PLRPCB14S	1.57	6.50	740	11			

Dimensions listed in inch and pound

	WELD X MPT THREAD – 285 PSI – ANSI 150						
Size	Catalog number	Port	Length	Wall	Weight		
3/4" (1)	3/4BMWM285PLRPSB25S	0.59	9.02	0.113	3		
3/4"	3/4BMWM285PLRPSB14S	0.59	9.02	0.113	5		
1" (1)	1BMWM285PLRPSB25S	0.79	9.06	0.133	4		
1"	1BMWM285PLRPSB14S	0.79	9.06	0.130	6		
1-1/4"	5/4BMWM285PLRPCB14S	1.00	10.24	0.140	7		
2"	2BMWM285PLRPCB14S	1.54	11.81	0.154	11		

	WELD X MPT THREAD - 740 PSI - ANSI 300							
Size	Catalog number	Port	Length	Wall	Weight			
3/4" (1)	3/4BMWM740PLRPSB25S	0.59	9.02	0.113	3			
3/4"	3/4BMWM740PLRPSB14S	0.59	9.02	0.113	5			
1"(1)	1BMWM740PLRPSB25S	0.79	9.06	0.133	4			
1"	1BMWM740PLRPSB14S	0.79	9.06	0.130	6			
1-1/4"	5/4BMWM740PLRPCB14S	1.00	10.24	0.140	7			
2"	2BMWM740PLRPCB14S	1.54	11.81	0.154	11			

<sup>(1)</sup> curb nut

406131

406132

552602

High-end valve made with extra-strong forged components. Short-pattern design is ideal for metering and regulating stations.

Manufactured from high strength machined carbon steel material, they can be used in below ground or above ground applications.

#### These valves feature:

- Stainless steel balls and stem standard
- Quarter-turn operations
- Locking plate with POWERSTOPS™ 600 ft/lbs
- Seats of 25% carbonized PTFE (Teflon™) (G-453) rated to -20°F
- Zinc coated stem bearings
- Tested per API-6D requirements
- Serial numbered for full traceability







<b>WELD X WELD – 285 PSI – ANSI 150</b>								
Size	Catalog number	Port	Length	Wall	Weight			
2″	2BMW285PRFPCB14S	1.93	7.00	0.154	13			
3"	3BMW285PRFPCB14S	3.07	9.00	0.216	23			
4"	4BMW285PRFPCB14S	3.86	9.75	0.237	35			
6"	6BMW285PRFPCB14S	5.75	15.50	0.280	110			
8"	8BMW285BFPCBHGS	7.87	20.50	0.322	236			

	WELD X FLANGE – 285 PSI – ANSI 150						
	Size	Catalog number	Port	Length	Wall	Weight	
	2"	2BMWF285PRFPCB14S	1.93	7.00	0.154	17	
	3″	3BMWF285PRFPCB14S	3.07	9.20	0.216	32	
	4"	4BMWF285PRFPCB14S	3.86	10.39	0.237	44	
	6"	6BMWF285PRFPCB14S	5.75	15.50	0.280	135	
1	8″	8BMWF285BFPCBHGS	7.87	19.25	0.322	266	

	FLANGE X FLANGE – 285 PSI – ANSI 150							
Size	Catalog number	Port	Length	ANSI	Weight			
2"	2BMF285PRFPCB14S	1.93	7.00	150	22			
3"	3BMF285PRFPCB14S	3.07	8.00	150	41			
4"	4BMF285PRFPCB14S	3.86	9.00	150	57			
6"	6BMF285PRFPCB14S	5.75	15.50	150	150			
8"	8BMF285BFPCBHGS	7.87	18.00	150	296			

3/8"

WELD X WELD – 740 PSI – ANSI 300							
Size	Catalog number	Port	Length	Wall	Weight		
2"	2BMW740PRFPCB14S	1.93	7.00	0.154	13		
3″	3BMW740PRFPCB14S	3.07	9.00	0.216	23		
4"	4BMW740PRFPCB14S	3.86	9.75	0.237	35		
6"	6BMW740PRFPCB14S	5.75	15.5	0.280	110		

	WELD X FLANGE – 740 PSI – ANSI 300							
Size	Catalog number	Port	Length	Wall	Weight			
2"	2BMWF740PRFPCB14S	1.93	7.75	0.154	19			
3"	3BMWF740PRFPCB14S	3.07	8.50	0.216	37			
4"	4BMWF740PRFPCB14S	3.86	10.88	0.237	55			
6"	6BMWF740PRFPCB14S	5.75	15.69	0.280	147			

FLANGE X FLANGE – 740 PSI – ANSI 300							
Size	Catalog number	Port	Length	ANSI	Weight		
2"	2BMF740PRFPCB14S	1.93	8.50	300	26		
3"	3BMF740PRFPCB14S	3.07	11.13	300	50		
4"	4BMF740PRFPCB14S	3.86	12.00	300	71		
6"	6BMF740PRFPCB14S	5.75	15.88	300	180		

Dimensions listed in inch and pound

BROEN reserves the right to change any information included in this catalog without notice.  $\frac{1}{2} \left( \frac{1}{2} \right) = \frac{1}{2} \left( \frac{1}{2} \right) \left$ 

# PREMIUM - BALLOTAPT 131

**HOT TAPPING BALL VALVE** 

Fully welded, machined carbon steel full port ball valves designed with a weld end and a threaded end that accepts a special BALLOTAP™ threaded flange for use in tapping under pressure of natural gas pipelines.

Valve works with all common drilling and tapping machines currently on the market. O-ring seal in flange allows for pressure testing of weld prior to tapping:

- Stainless steel balls and stem standard
- 2" square nut operated
- Locking plate with POWERSTOPS™ to prevent over turning
- Seats of 25% carbonized PTFE (Teflon™) (G-453) rated to -20°F
- Zinc coated stem bearings
- Tested per API-6D requirements
- Serial numbered for full traceability
- Full port design

BALLOTAP™ VALVES – 285 PSI – ANSI 150							
Size	Catalog number	Port	Length	Wall	Weight		
2"	2BMHT285PRFPCB14S	1.93	7.00	0.154	13		
4"	4BMHT285PRFPCB14S	3.86	10.39	0.237	33		
6"	6BMHT285PRFPCB14S	5.75	15.50	0.280	110		

BALLOTAP™ – REMOVABLE FLANGES – 285 PSI – ANSI 150								
Size	Catalog number	ANSI CLASS	Weight					
2"	2F150BT	150	5					
4"	4F150BT	150	13					
6"	6F150BT	150	19					

BALLOTAP™ VALVES – 740 PSI – ANSI 300						
Size	Catalog number	Port	Length	Wall	Weight	
2"	2BMHT740PRFPCB14S	1.93	7.00	0.154	13	
4"	4BMHT740PRFPCB14S	3.86	10.39	0.237	33	
6"	6BMHT740PRFPCB14S	5.75	15.50	0.280	110	

BALLOTAP™ – REMOVABLE FLANGES – 740 PSI – A						
Size	Catalog number	ANSI	Weight			
2″	2F300BT	300	7			
4"	4F300BT	300	22			
6"	6F300BT	300	39			

Dimensions listed in inch and pound

# UTILITY

## **FLANGED BALL VALVES**

Cost-effective short pattern flanged end ball valve. Ideal to replace plug and iron body valves.

100968

- Stainless steel balls and stem standard
- Wrench nut or lever handle operated
- Locking lugs
- Seats of 25% carbonized PTFE (Teflon™) (G-453) rated to -20°F
- Zinc coated stem bearings
- Tested per API-6D requirements
- Serial numbered for full traceability
- High strength boiler plate flanges drilled to ANSI 150 pattern



## **RAISED FACE**

285 PSI – ANSI 150 – WITH WRENCH NUT							
Size	Catalog number	Port	Length	ANSI	Weight		
2″	2BMF285UVRPCB03S	1.54	7.00	150	11		
3″	3BMF285UVRPCB03S	2.48	8.00	150	19		
4"	4BMF285UVRPCB03S	3.07	9.00	150	33		
6"	6BMF285UVRPCB03S	4.80	10.5	150	68		

/	285 PSI – ANSI 150 – WITH HANDLE							
	Size	Catalog number	Port	Length	ANSI	Weight		
	2″	2BMF285UVRPCB01S	1.54	7.00	150	11		
/	3″	3BMF285UVRPCB01S	2.48	8.00	150	19		
	4"	4BMF285UVRPCB01S	3.07	9.00	150	34		
	6"	6BMF285UVRPCB01S	4.80	10.5	150	72		

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## **FLAT FACE**

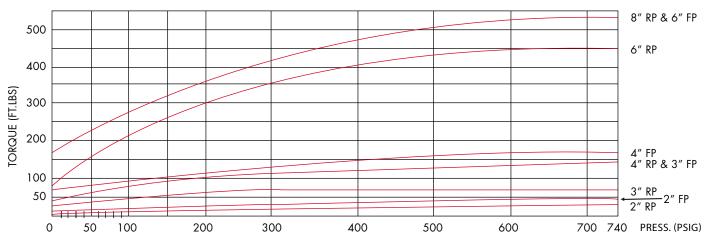
	285 PSI – ANSI 150 – WITH WRENCH NUT							
Size	Catalog number	Port	Length	ANSI	Weight			
2"	2BMF285UVRPCB03SFF	1.54	7.00	150	11			
3″	3BMF285UVRPCB03SFF	2.48	8.00	150	19			
4"	4BMF285UVRPCB03SFF	3.07	9.00	150	32			
6"	6BMF285UVRPCB03SFF	4.80	10.5	150	68			

285 PSI – ANSI 150 – WITH HANDLE								
Size	Catalog number	Port	Length	ANSI	Weight			
2"	2BMF285UVRPCB01SFF	1.54	7.00	150	11			
3"	3BMF285UVRPCB01SFF	2.48	8.00	150	19			
4"	4BMF285UVRPCB01SFF	3.07	9.00	150	33			
6"	6BMF285UVRPCB01SFF	4.80	10.5	150	71			

Dimensions listed in inch and pound

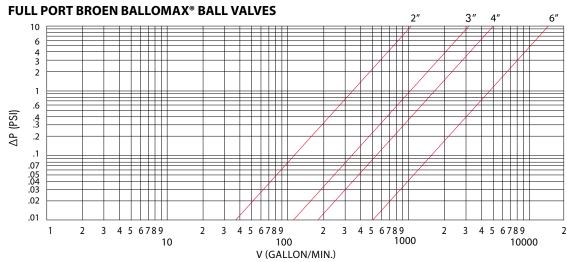
# **TURNING TORQUE**

FOR 2" - 8" BROEN BALLOMAX" REDUCED PORT AND FULL PORT



The torque must be considered as a recommended torque. The torque is derived from measurements taken on newly produced valves. The torque is a break away torque for a closed, but just activated valve. It should be noted: For a valve, which has not been activated for a long period of time, the listed turning torques could be up to 1-1/2 times greater.

# PRESSURE LOSS DIAGRAM



$$Cv = \frac{V}{\sqrt{\Delta P}}$$

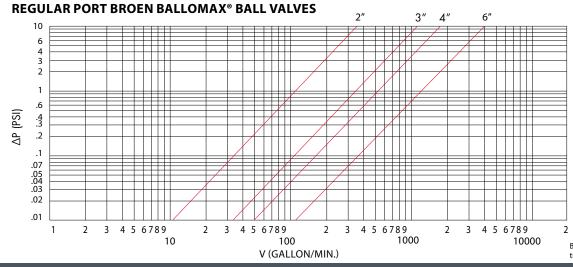
v = Flow rate in gallon/min $\Delta P = Pressure drop in PSI$ 

Valve	2"	3″	4"	6"
Cv	355	1100	1850	4825

#### MEDIUM:

Water with specific gravity of 1.

# PRESSURE LOSS DIAGRAM



$$Cv = \frac{V}{\sqrt{\Delta P}}$$

v = Flow rate in gallon/min $\Delta P = Pressure drop in PSI$ 

Valve	2″	3″	4"	6″
Cv	116	324	520	1272

#### MEDIUM:

Water with specific gravity of 1.





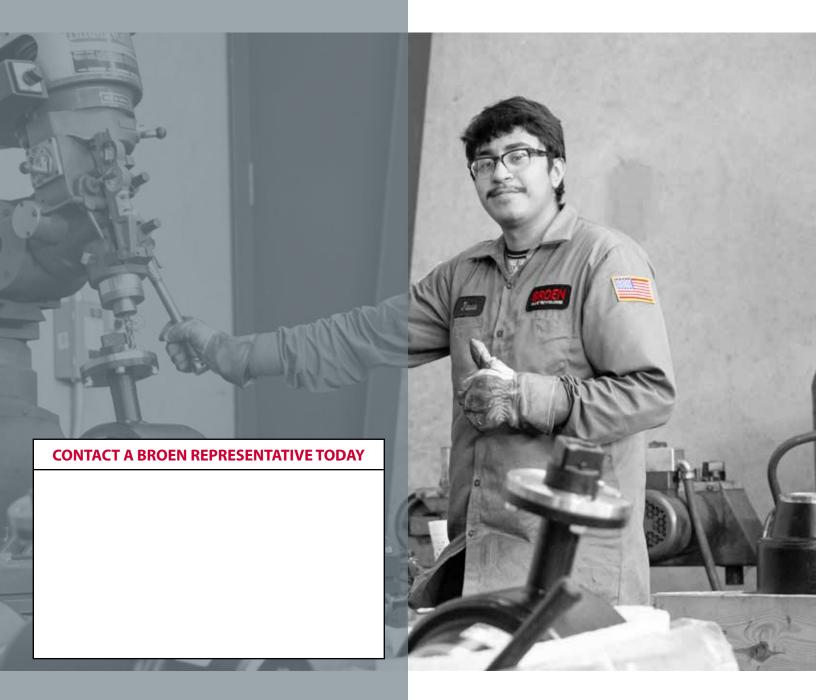








# BROEN VALVE TECHNOLOGIES



#### **BROEN INC.**

